HEADQUARTERS PHILIPPINE ARMY OFFICE OF THE ARMY QUARTERMASTER

Fort Andres Bonifacio, Metro Manila

TEST PARAMETER

COMBAT CHEST RIG, PHILARPAT FOR M16/M14 JUN 2 9 2018

TEST PARAMETERS	QM SPEC NR IE-22CCR dtd 31 March 2016 with	Classification of Defects	
	Amend 1 dtd 20 April 2018 (Interim)	Major	Minor
Basic Material	Nylon canvas	X	
Coating	Application with colorless water resistant material on one side	X	
Color	PHILARPAT	X	
Type of Weave	Plain		X
Thread Count/2.54cm			
Warp	30 (minimum)		X
Filling	25 (minimum)		X
Yarn Size (Denier)			
Warp	1,300 (minimum)		X
Filling	1,100 (minimum)		X
Thickness, mm	0.50 (minimum)		X
Weight, g/m²	450 (maximum)		X
Breaking Strength, kg			
Warp	320 (minimum)	X	
Filling	270 (minimum)	X	
Water Repellency, %	80 (minimum)	X	
Water Resistance	oo (miiiman)	+ ^-	
(Grams of water Absorbent by		X	
Blotter)	0		
Color Quality (Color Difference)	2.5 (maximum)		X
Straps	Nylon or Polyester webbing	X	
Color	Olive Drab	X	
Strap # 1, Belt Waist and Cross			
Front & Back Shoulder			
Type of Weave	Plain Double		X
Width, cm	5.0 ± 0.5		X
Thickness, mm	0.9 (Minimum)		X
Breaking Strength, kg	950 (Minimum)	X	
Strap # 2, Modular and			
Reinforcement/Attachment			
Type of Weave	Plain Double		X
Width, cm	2.5 ± 0.5		X
Thickness, mm	0.9 (Minimum)		X
Breaking Strength, kg	450 (minimum)	X	
Binding Tape	Nylon or Polyester	X	
Color	Olive Drab	X	
Type of Weave	Plain Double	+ ^	
			X
Width, cm	1.9 ± 0.2		X
Thickness, mm	0.9 (minimum)		X





TEST PARAMETERS	JUN 2 9 2018 QM SPEC NR IE-22CCR dtd 31 March 2016 with	Classification of Defects	
	Amend 1 dtd 20 April 2018 (Interim)	Major	Minor
Shoulder Strap Padding	Soft Rubberize Foam	X	
	Neatly covered with the same basic material	X	
Length, cm	36.0 ± 1.0		Х
Width, cm	7.0 ± 0.5		X
Thickness, mm	12.0 ± 1.0		X
Elastic Cord	Nylon, polyester or olefin		X
Color	Olive Drab	X	
Diameter, mm	3.0 ± 0.5		Х
Length, cm	46.0 (minimum		Х
Pouches and Flaps	Same basic material as specified in para 2.2.1	X	
Magazine pouch	6 pieces	X	
Height, cm	12.5 ± 0.5		X
Width, cm	7.5 ± 0.5		X
Thickness, mm	4.5 ± 0.5		X
Flap			-,
Length, cm	21.0 ± 1.0		X
Width, cm	5.8 ± 0.5		X
Utility pouch	2 pieces	X	
Height, cm	8.7 ± 0.5	- A	X
Width, cm	7.4 ± 0.5		X
Thickness, mm	5.2 ± 0.5		X
Flap	0.2 2 0.0		
Length, cm	12.5 ± 0.5		X
Width, cm	7.4 ± 0.5		X
Armor Plate Carrier	1 piece		X
Length, cm	34.0 ± 1.0		X
Width, cm	28.0 ± 1.0		X
Plastic Accessories	Made of hard plastic material	X	
Color	Olive Drab	X	
Quick Release Buckle	3 pieces	X	
Length, cm	8.5 ± 0.5		Χ
Width, cm	6.5 ± 0.5		X
Thickness, mm	15.0 ± 1.0		X
Breaking strength, kg	95 (minimum)	X	^
D-Ring	2 pieces	X	
Length, cm	3.5 ± 0.5		Χ
Width, cm	3.0 ± 0.5	-	X
Thickness, mm	4.0 ± 0.5		X
Adjustable Buckle	1 piece	X	^
Length, cm	6.0 ± 0.5	^	
Width, cm	3.7 ± 0.5	-	X
Thickness, mm	3.7 ± 0.5 4.0 ± 0.5		X
		— — —	Х
Slide Keeper (ball)	6 pieces	X	
Metal Accessories	Made of brass	X	
Finish	Black chemical finished	X	
Snap Fastener	2 pcs female and 4 pcs male	X	
Inside/Head Diameter, mm	10.0 ± 0.2	^	X
Eyelet	8 pieces	X	
Inside Diameter, mm	5.0 ± 0.2		Χ





TEST PARAMETERS	QM SPEC NR IE-22CCR dtd 31 March 2016 with	Classification of Defects	
	Amend 1 dtd 20 April 2018 (Interim)	Major	Minor
Thread Sewing	Made of polyester or nylon		X
Color	Same color shade as basic material	Х	
No. of Ply	2 (minimum)		Χ
Breaking strength, kg	1.5 (minimum)	Х	
Construction			
Shoulder Strap Padding	Shall be constructed with the material as specified in para 2.2.4 and shall be covered with the basic material, as illustrated.	Х	
Modular Strap	Each shoulder padding shall have five (5) modular straps (strap #2) sewn along the width of the padding.	Х	
Armor Plate Carrier D-Ring Attachment	The 4th modular straps of each shoulder padding shall have a webbing (strap #2) sewn to it, forming a loop on which a D-Ring is inserted.	Х	
Cross Front and Back Shoulder Strap	The two (2) pieces cross front and back shoulder strap (strap # 1), 120.0 cm (minimum) in length shall respectively be inserted/fixed to the right and left upper corners of the rig.	Х	
	The loose end is provided with plastic buckle (male) as illustrated.	Х	
	The (2) pieces webbing (strap #1), 2.2 ± 0.5 cm in length are respectively inserted/fixed at the right and left inner portion of the rig.	Х	
Belt Waist Strap	The belt waist strap (strap #1) shall be 67 ± 2 cm long and inserted/fixed to the lower right side of the rig as illustrated.	Х	
	The strap is provided with quick release buckle (male) and adjustment.	Х	
	Another strap (strap #1), 2.2 ± 0.5 cm in long shall be inserted/fixed to the lower left side of the rig, provided with quick release buckle (female) as illustrated.	х	
Utility Pouches	Two (2) Utility pouches and flap covers shall be made of the two (2) basic materials	Х	
	With Velcro tape for closure.	Х	
	Provided with one (1) eyelet placed at the bottom of the pouch as illustrated.	Х	
Flap	The edge of the flap cover shall be lined with binding tape.	Х	
	A handle loop (strap #2), 5.5 ± 0.5 cm in long, shall be sewn/bartacked at the edge of the flap as illustrated.	Х	
	One (1) flap shall be provided with Velcro tape (female side) to serve as attachment of name tapes and patches.	Х	
Modular Strap	Two (2) modular straps (strap #2) are sewn/bartacked on the back of the pouch.	Х	
Quick Release Strap	Two (2) quick release straps (strap #2), 17.5 ± 1.0 cm long, are sewn/bartacked on the back of the pouch as illustrated.	Х	
	One end of the quick release buckle strap shall be folded into three.	Х	





Magazine Pouches	TEST PARAMETERS	QM SPEC NR IE-22CCR dtd 31 March 2016 with Amend 1 dtd 20 April 2018 (Interim)	Classification of Defects	
made of the two (2) layers basic meterial. Provided with Velcro tape for closure. The Velcro tape (female side), 8,0 ± 0.5 cm long shall be sewn to the front of the magazine pouch Provided with not (1) yeeler placed at the bottom of the pouch as illustrated. A handle loop (strap #2), 2.0 ± 0.2 cm in long, shall be sewn to the inner of the flap. The Velcro tape (male side), 15.0 ± 0.5 cm shall be sewn to the inner of the flap as illustrated. Modular Strap Two (2) modular straps (strap #2) are sewn/bartacked on the bottom back of the pouch as illustrated. Quick Release Strap Two (2) quick release straps (strap #2), 25.0 ± 1.0 cm long, are sewn/bartacked on the back of the pouch as illustrated. Quick Release Strap Two (2) cquick release straps (strap #2), 25.0 ± 1.0 cm long, are sewn/bartacked on the back of the pouch as illustrated. One end of the quick release buckle strap shall be folded into three. Elastic Cord Two (2) straps (strap #2), 20.0 ± 0.0 cm long are sewn on both sides of each magazine pouch, just below the top modular strap as illustrated. An elastic cord is loop through the two (2) straps to serve as adjustment of the pouch as illustrated. The ends of the elastic cord as held in place using a slide keeper as illustrated. Armor Plate Carrier The armor plate carrier, flap cover and waist part of the right shall have a height of 5.2 ± 0.2 cm. The flap shall have a height of 5.2 ± 0.2 cm. The flap shall have a height of 5.2 ± 0.2 cm. The Velcro tape (male side) shall be 2.7 ± 0.2 cm. The Velcro tape (male side) shall be 2.7 ± 0.2 cm. The Velcro tape (male side) shall be 2.7 ± 0.2 cm. The velcro tape (female side) shall be 2.7 ± 0.2 cm. The velcro tape (female side) shall be 2.7 ± 0.2 cm. The lower part of the carrier shall have three (3) modular straps (strap #2), each divided into fourteen (14) loops by placing bartacks on the straps as illustrated. The lower part of the carrier shall have three (3) modular straps (strap #2), and divided into fourteen (14) loops by placing bart			Major	Minor
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By 2028, a world class Army that is a source of national pride.

TEST PARAMETERS	JUN 2 9 2018 QM SPEC NR IE-22CCR dtd 31 March 2016 with	Classification of Defects	
	Amend 1 dtd 20 April 2018 (Interim)	Major	Minor
Type and Size of Lettering	Black indelible ink or black waterproof paint in Arial font, size 12.		Х
Contents of Label	COMBAT CHEST RIG, PHILARPAT QM SPEC NR IE – 22CCR Name of Manufacturer Date of Manufacture:		Х
Army Marking	With Army marking	X	
Location	Printed on the center front of the plate carrier pouch, as illustrated, 3.0 ± 0.2 cm below the modular strap.		Х
Type and Size of Lettering	Black indelible ink or black waterproof paint, Stencil font, Size 150.		X
TOTAL TEST POINTS		74	53

RICHARD T RUFFY Colonel, QMS (GSC) PA

Acting Chief