## HEADQUARTERS PHILIPPINE ARMY

## OFFICE OF THE ARMY CHIEF QUARTERMASTER

Fort Andres Bonifacio, Metro Manila

PA SPECIFICATION

QM SPEC NR IC-21JSA
DEC 1 6 2022
Interim

## **JOGGING SUIT, ATHLETIC**

## 1. SCOPE

- 1.1. Scope This specification covers one set of brand new Jogging Suit composed of Long Sleeve Shirt and Jogging Pants for use of military personnel of the Philippine Army.
- 1.2. Grade The finished Jogging Suit shall conform to the quality and grade of product prescribed by this specification.
- 1.3. Sizes Sizes and measurements of the finished Jogging Suit are specified in Annex A.

## 2. REQUIREMENTS

2.1. First Article - Two (2) sets samples of the finished Jogging Suit shall be submitted to the Office of the Army Quartermaster and shall be subjected to first article inspection in accordance with para 3.1.

## 2.2. Materials

## 2.2.1. Long Sleeve Shirt

2.2.1.1. Front Part: The front part basic material shall be  $85\% \pm 5$  polyester fabric and  $15\% \pm 5$  Spandex, two tone gray in color and shall conform to the following requirements:

Thread Count/ 1 in	) <sup>2</sup>				
Wales	-	-	-	-	45 (minimum)
Courses	-	-	-	-	75 (minimum)
Thickness, mm	-	-	-	-	0.38 (minimum)
Weight, g/m²:	-	-	-	-	175 (maximum <b>)</b>
Type of Knit:	-	-	-	-	Plain
Bursting Strength,	kg/cm²	-	-	-	5 (minimum)
Color Quality (Colo Spectrophotometri					2 (maximum)
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Dimensional Change, % - - - ± 3%

Colorfastness Change in Color Staining Laundering, rating - - - - - Grade 4 (min) Grade 4 (min) Perspiration, rating - - - - - Grade 4 (min) Grade 4 (min)

2.2.1.2. Back Part: The back part basic material shall be  $85\% \pm 5$  polyester fabric and  $15\% \pm 5$  Spandex, gray with design and shall conform to the following requirements:

Thread Count/ 1 in<sup>2</sup>

Wales - - - 60 (minimum)
Courses - - - 100 (minimum)

Thickness, mm - - - 0.35 (minimum)

Weight, g/m<sup>2</sup>: - - - 150 (maximum)

Type of Knit: - - - Plain w/ Mesh Design

Bursting Strength, kg/cm<sup>2</sup> - - 5 (minimum)

Color Quality (Color Difference)

Spectrophotometric Method: - - 2 (maximum)

Dimensional Change, % - - - ± 3%

Colorfastness Change in Color Staining
Laundering, rating - - - - - Grade 4 (min)
Perspiration, rating - - - - - Grade 4 (min)
Grade 4 (min)

- 2.2.1.3. Collar Stiffener The fabric for the collar stiffener shall be non-woven polyester, white in color and shall have a minimum thickness of 0.2 mm.
- 2.2.1.4. Zipper The zipper for closure of the neckline shall be made of nylon zipper, size No. 3 4, black in color with a length of 15 17 cm from the upper edge of the collar.
- 2.2.1.5. Thread, Sewing The thread to be used for all sewing and stitching of the Long Sleeve Shirt shall be polyester, Black in color, 1 ply (minimum) and 140 denier (minimum) with a minimum breaking strength of 1.0 kg.
- 2.2.1.6. Logo PA logo shall be placed at the back of the Long Sleeve Shirt 6  $\pm$  0.5 cm from the upper edge of the collaret using rubberized material by heat transfer process. The design and dimensions shall be as shown in Figure 2.

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ARMY Marking - The "ARMY" marking shall be placed 2.2.1.7. on the left breast part of the Long Sleeve Shirt, Stencil font, size 100 using gray reflective rubberized material by heat transfer process. The location and distance of the lettering shall be as follows:

SIZES	Υ	Χ	TOLERANCE (±)
SMALL	9.0	5.4	0.5
MEDIUM	10.0	5.4	0.5
LARGE	10.0	5.4	0.5
XL	10.0	5.4	0.5

## 2.2.2. Jogging Pants

The basic material shall be made of Polyester, two-tone Black and shall conform to the following requirements:

> Plain Knit Type of Weave Thread Count/ 1 in<sup>2</sup> Warp 45 (minimum) 65 (minimum) Filling 0.45 (minimum) Thickness, mm 250 (maximum) Weight, g/m<sup>2</sup> Bursting Strength, kg/cm<sup>2</sup> -15 (minimum) Change in Color Staining Colorfastness Laundering, rating - - - - Grade 4 (min) Grade 4 (min) Perspiration, rating - - - - - Grade 4 (min) Grade 4 (min) Color Quality (Color Difference) -2 (maximum) (Spectrophotometric Method)

Elastic Band - The elastic band for waistband shall be 2222 at least 3.5 cm wide. It shall have a maximum elongation of 3% after subjecting it to 100 stretches to a distance equal to its length at the rate of 4 stretches per minute and shall conform to the following requirements.

> Number of Strands -28 (minimum) Breaking Strength, kg

> Per strand 1.0 (minimum)

Draw Cord - The draw cord shall be made of braided 2.2.2.3. polyester or nylon measuring 1.0 cm (minimum) in diameter, Black, with plastic reinforcement tips and shall have length of not less than 120 cm.

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- 2.2.2.4. Thread The thread to be used for all sewing and stitching operations of the Jogging Pants shall be polyester of the same color shade as the basic material, 1 ply (minimum), 120 denier (minimum) with a minimum breaking strength of 1.0 kg.
- 2.2.2.5. Zipper The closure for the side & hip pockets and bottom part of the jogging pants shall be made of nylon zipper No. 3 4.

## 2.3. Construction

- 2.3.1. Cutting The Jogging Suit shall be cut strictly in accordance with the design as illustrated in Figures 1,2 & 3.
  - 2.3.2. Collar The collar shall have a width of  $5.5 \pm 0.5$  cm.
- 2.3.3. Waistband The waistband for the Jogging Pants shall be provided with elastic band as specified in para 2.2.2.2.
- 2.3.4. Side Pockets The side pocket shall be cut from the material prescribed in para 2.2.2.1, and sewn at the both sides of the Jogging Pants as illustrated in Figure 3. The finished side pocket shall have an opening of 17  $\pm$  0.5 cm and provided with zippers for closure.
- 2.3.5. Hip Pocket The jogging pants shall be provided with one (1) hip pocket positioned as shown in the illustration. The depth of the pocket shall be 17  $\pm$  0.5 cm and provided with zipper for closure.
- 2.3.6. Draw Cord The draw cord shall be sewn on the center back portion of the waistband. There shall be two (2) outlets for both ends of the draw cord placed inside the front portion of waistband.
- 2.3.7. Side Slit The Jogging pants shall be provided with side slit at the end of the inseams and provided with zipper for with the measurements specified in Table 1. The construction is as shown in Figure 2 & 3.
- 2.3.8. Bottom Hem The bottom hem of the Jogging Pants shall have double rows of stitching.
- 2.3.9. Reflectorized Tapes There shall be five (5) reflectorized tapes diagonally placed 1.0 1.5 cm from sides of the outseam and the upperside of the sleeves. The tapes shall measure 15.3  $\pm$  1.0 cm long and 1.8  $\pm$  0.3 cm wide respectively as shown in Figure 3.

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## 2.4. Workmanship

- 2.4.1. Design The design of the finished Jogging Suit shall be essentially the same as shown in Figures 1,2 & 3 and the official sample of the Philippine Army.
- 2.4.2. Finish The Jogging Suit shall be clean, well-finished, well-pressed and free from any defect which may affect its appearance or serviceability. Overall workmanship shall be the best known to the trade. Poor quality of sewing or workmanship shall be sufficient ground for rejection of the finished article.
- 2.4.3. Contractor's Label with Washing Instruction The label shall consist of the following:

JOGGING SUIT, ATHLETIC Name of Contractor: Size:

WASHING INSTRUCTION

MACHINE WASHABLE / WASH WITH LIKE COLORS DO NOT BLEACH / TUMBLE DRY LOW / WARM IRON DO NOT IRON DESIGN / DO NOT DRY CLEAN

- 2.4.3.1. Long Sleeve Shirt The contractor's label with washing instruction shall be printed on the inside back portion of the Long Sleeve Shirt,  $2.5 \pm 1.0$  cm below the collar seam using gray paint, Arial font, Size 12.
- 2.4.3.2. Jogging Pants The contractor's label with washing instruction shall be printed on the outside portion of the right side pocket, using gray paint, Arial font, Size 12.

## 3. VERIFICATION

3.1. First Article Inspection – The two sets samples of the finished Jogging Suit including materials and components submitted in para 2.1 shall be subjected to first article inspection by Philippine Army representative/agency. The samples shall be subjected to tests and examination to verify if the requirements in para 2.2 through 2.4 are satisfied with reference to the attached test parameters.

## 3.2. Sampling

3.2.1. Samples of finished Jogging Suit shall be taken at random during acceptance and shall be subjected to test evaluation at authorized agency/facility. Inprocess inspection shall be conducted when stipulated in the contract for the purpose of examination to determine compliance with the requirements of the specification and immediate correction on the overall workmanship can be conducted.

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## 4. QUALITY ASSURANCE PROVISIONS

- 4.1. Responsibility for Inspection Unless otherwise specified in the contract or purchase order, the contractor is responsible for the performance of all inspection requirements as specified herein. The Government reserves the right to perform any of the inspections set forth in this document where such inspections are deemed necessary to assure supplies and services conform to prescribed requirements.
- 4.2. Responsibility for Compliance All items must meet all requirements of Sections 2 and 3. The absence of any inspection requirements in the document shall not relieve the contractor of the responsibility of assuring that all product or supplies submitted to the Government for acceptance comply with all requirements of the contract. Sampling in quality conformance does not authorize submission of known defective material, either indicated or actual, nor does it commit the Government to accept of defective material.
- 4.3 Samples The samples of the finished Jogging Suit and materials shall be submitted for testing in accordance to the test procedure set forth by the Philippine Army to determine the extent of compliance with this specification insofar as quality of materials used is concerned. The Philippine Army representative shall determine the extent of compliance with the specification insofar as workmanship, style and finish are concerned.

### 5. PACKAGING AND PACKING

- 5.1 Packaging Each set of Jogging Suit shall be placed in a transparent (cellophane) bag with markings printed legibly on one face at the center portion of the bag using black indelible ink. The contents of the bag marking shall be as follows:
  - JOGGING SUIT, ATHLETIC
  - Designed for Athletics
  - MEN'S /WOMEN
  - SIZE

Size, cm	S	M	L	XL	XXL	XXXL
Chest (cm) up to	96	100	106	112	120	128
Waist (cm) up to	72	76	80	84	88	92

5.2 Packing – Twenty Five (25) sets of the Jogging Suit shall be packed in a corrugated carton. The top cover, when closed, shall be sealed with a binding tape and finally secured with nylon straps. The box shall be labeled as follows:

JOGGING SUIT, ATHLETIC Name of Contractor:

QTY: 25 sets

SIZE:

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#### 6. **MISCELLANEOUS**

Any point not covered by this text shall be supplemented and supported by the attached illustration as reference guide.

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Approved by:

Ligutenant General,

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## **MEASUREMENTS AS TO DIFFERENT SIZES IN CENTIMETERS**

## TABLE 1 (LONG SLEEVE SHIRT FOR MALE)

		Small	Medium	Large	XL	2XL	3XL	Tolerance
AB	Body Width	48	50	53	56	60	64	+/- 2.0
ВС	Body Length	66	68	70	72	74	76	+/- 2.0
CD	Sleeve Length	58	60	62	64	66	68	+/- 2.0
DE	Shoulder Length	37	39	41	43	45	47	+/- 1.0
EF	Sleeve Opening	11	11.5	12	12.5	13	13.5	+/- 1.0
FG	Arm Hole	22.5	24.5	26.5	27.5	28.5	29.5	+/- 1.0
GH	Collar Diameter	19.5	20.5	21.5	22.5	23.5	24.5	+/- 1.0
HI	Collar Width	5.5	5.5	5.5	5.5	5.5	5.5	+/- 0.5
IJ	Neck Diameter	23.5	24.5	25.5	26.5	27.5	28.5	+/- 0.5

## TABLE 2 (JOGGING PANTS FOR MALE)

		Small	Medium	Large	XL	XXL	XXXL	Tolerance
	Waistline (Unstretched)	36	38	40	42	44	46	Minimum
	Waistline (Stretched)	50	52	54	56	58	60	Minimum
AB	Length of Outseam	98	100	102	104	106	108	± 2.0
вс	Perpendicular Rise (Waistband To Crotch)	29	30	31	32	33	34	± 1.0
CD	Length Of Inseam	69	71	73	75	77	79	± 2.0
DE	Width Of Hip (Measured 15 cm From Top Of Waistband)	50	52	54	56	58	60	± 2.0
EF	Bottom Width (closed)	15	16	17	18	19	20	± 1.0
FG	Bottom Hem	2.5	2.5	2.5	2.5	2.5	2.5	± 0.5
GH	Side Slit	21	21	21	21	21	21	± 1.0
НІ	Placement of Reflectorized Tape	33	33	33	33	33	33	± 1.0
IJ	Back Upper	12	12	12	12	12	12	± 1.0
JK	Back Pocket Opening	14	14	14	14	14	14	± 1.0
	Length of Drawcord	120	120	120	120	120	120	Minimum

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## TABLE 3 (LONG SLEEVE SHIRT FOR FEMALE)

		Small	Medium	Large	XL	2XL	3XL	Tolerance
AB 1		48	50	53	56	60	64	+/- 2.0
AB 2	Body Width	45	47	50	53	57	61	+/- 2.0
AB 3		48	50	53	56	60	64	+/- 2.0
ВС	Body Length	66	68	70	72	74	76	+/- 2.0
CD	Sleeve Length	58	60	62	64	66	68	+/- 2.0
DE	Shoulder Length	37	39	41	43	45	47	+/- 1.0
EF	Sleeve Opening	10.5	11	11.5	12	12.5	13	+/- 1.0
FG	Arm Hole	22.5	24.5	26.5	27.5	28.5	29.5	+/- 1.0
GH	Collar Diameter	19	20	21	22	23	24	+/- 1.0
HI	Collar Width	5.5	5.5	5.5	5.5	5.5	5.5	+/- 0.5
IJ	Neck Diameter	23	24	25	26	27	28	+/- 0.5

## TABLE 2 (JOGGING PANTS FOR FEMALE)

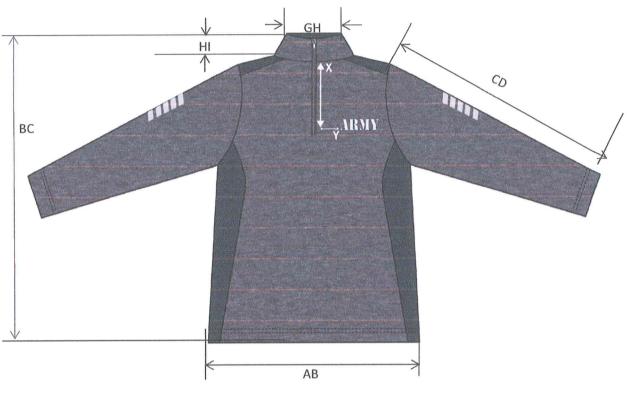
		Small	Medium	Large	XL	XXL	XXXL	Tolerance
	Waistline (Unstretched)	36	38	40	42	44	46	Minimum
	Waistline (Stretched)	50	52	54	56	58	60	Minimum
AB	Length of Outseam	96	98	100	102	104	106	± 2.0
ВС	Perpendicular Rise (Waistband To Crotch)	28	29	30	31	32	33	± 1.0
CD	Length Of Inseam	67	69	71	73	75	77	± 2.0
DE	Width Of Hip (Measured 15 cm From Top Of Waistband)	50	52	54	56	58	60	± 2.0
EF	Bottom Width	14	15	16	17	18	19	± 1.0
FG	Bottom Hem	2.5	2.5	2.5	2.5	2.5	2.5	± 0.5
GH	Side Slit	21	21	21	21	21	21	± 1.0
НІ	Placement of Reflectorized Tape	33	33	33	33	33	33	± 1.0
IJ	Back Upper	12	12	12	12	12	12	± 1.0
JK	Back Pocket Opening	14	14	14	14	14	14	± 1.0
	Length of Drawcord	120	120	120	120	120	120	Minimum

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# JOGGING SUIT, ATHLETIC LONG SLEEVE SHIRT, MALE



**FRONT VIEW** 

FIGURE 1

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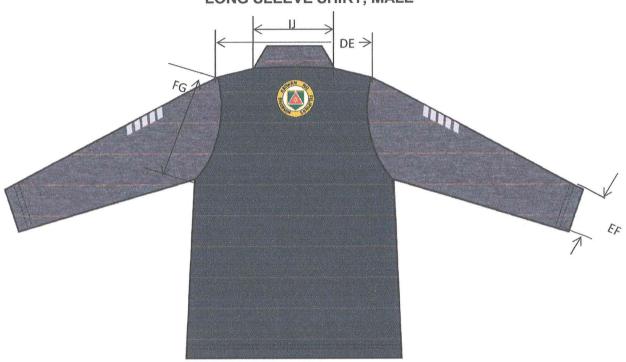
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## **JOGGING SUIT, ATHLETIC**

## LONG SLEEVE SHIRT, MALE



## **BACK VIEW MALE**

PHILIPPINE ARMY LOGO (OFFICIAL)

(Measurement in Centimeter)



## FIGURE 2

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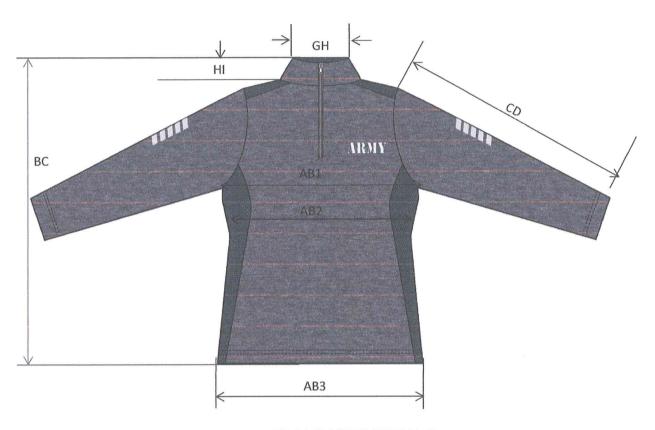
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# JOGGING SUIT, ATHLETIC LONG SLEEVE SHIRT, FEMALE



FRONT VIEW FEMALE
FIGURE 3

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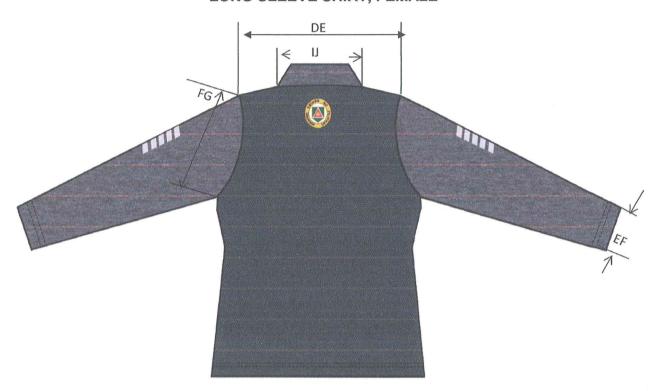


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# JOGGING SUIT, ATHLETIC LONG SLEEVE SHIRT, FEMALE



**BACK VIEW FEMALE** 

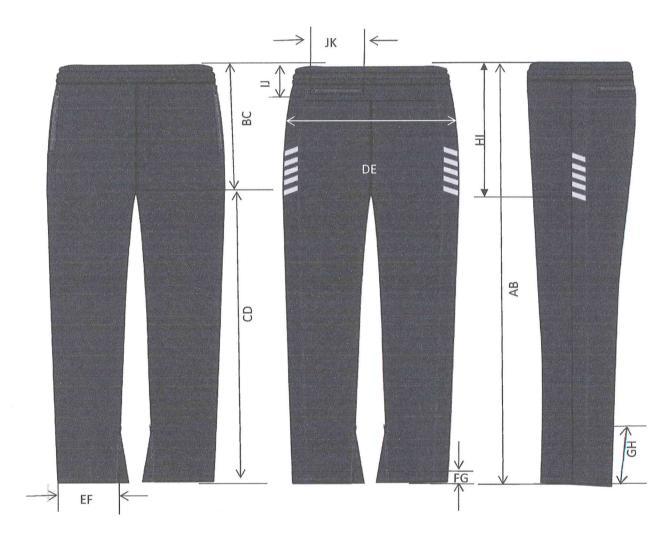
FIGURE 4

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# JOGGING SUIT, ATHLETIC JOGGING PANTS



**Front View** 

**Back View** 

Side View

FIGURE 5

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