HEADQUARTERS PHILIPPINE ARMY

OFFICE OF THE ARMY CHIEF QUARTERMASTER

Fort Andres Bonifacio, Metro Manila

PA SPECIFICATION

QM SPEC NR IC-21PAAU Amendment 1 0 2 JUN 2022 Interim

PHILIPPINE ARMY ATHLETIC UNIFORM

1. SCOPE

- 1.1. Scope This specification covers one set of Athletic Uniform compose of T-Shirt and Short Pants for use of military personnel of the Philippine Army.
- 1.2. Grade The finished Athletic Uniform shall conform to the quality and grade of product prescribed by this specification.
- 1.3. Sizes Sizes and measurements of the finished Athletic Uniform are specified in Annex A.

2. REQUIREMENTS

2.1. First Article - Two (2) sets samples of the finished Athletic Uniform shall be submitted to the Office of the Army Quartermaster and shall be subjected to first article inspection in accordance with para 3.1.

2.2. Materials

2.2.1. T-Shirt

2.2.1.1. Front Part: The front part basic material shall be $85\% \pm 5$ polyester fabric and $15\% \pm 5$ Spandex, two tone gray in color and shall conform to the following requirements:

Thread Count/2.54 cm:

Wales - - - 45 - 55 Courses - - - 80 - 90

Thickness, mm - - - 0.50 - 0.54

Weight, g/m²: - - - 175 (maximum)

Type of Knit: - - - Plain

Absorbency, seconds - - - 2 (maximum)

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Color Quality (Color Difference)

Spectrophotometric Method: - - 1.5 (maximum)

Dimensional Change, % - - - ± 2% (max)

Colorfastness Change in Color Staining Laundering, rating - - - - - Grade 4 (min) Grade 4 (min) Perspiration, rating - - - - - Grade 4 (min) Grade 4 (min)

2.2.1.2. Back Part: The back part basic material shall be $85\% \pm 5$ polyester fabric and $15\% \pm 5$ Spandex, gray with design and shall conform to the following requirements:

Thread Count/2.54 cm:

Wales - - - 60 - 70 Courses - - - 110 - 120

Thickness, mm - - - 0.38 - 0.42

Weight, g/m²: - - - 145 (maximum)

Type of Knit: - - - Plain

Absorbency, seconds - - 2 (maximum)

Color Quality (Color Difference)

Spectrophotometric Method: - - 1.5 (maximum)

Dimensional Change, % - - - ± 2% (max)

Colorfastness Change in Color Staining
Laundering, rating - - - - - Grade 4 (min)
Perspiration, rating - - - - - Grade 4 (min)
Grade 4 (min)

- 2.2.1.3. Collaret The fabric for the collaret shall be the same material as specified in para 2.2.1.1.
- 2.2.1.4. Thread, Sewing The thread to be used for all sewing and stitching of the T-Shirt shall be polyester, Black in color, 2 ply (minimum) and 120 denier (minimum) with a minimum breaking strength of 1.0 kg.
 - 2.2.1.5. Logo PA logo shall be placed at the back of the T-Shirt 6 ± 0.5 cm from the upper edge of the collaret using reflective material by heat transfer process. The design and dimensions shall be as shown in Figure 3. The phrase/word 'HUKBONG KATIHAN NG PILIPINAS" should be the same as illustrated.

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2.2.1.6. ARMY Marking – The "ARMY" marking shall be placed on the left breast part of the T-Shirt, Stencil font, size 100 using gray reflective rubberized material by heat transfer process. The location and distance of the lettering shall be as follows:

| SIZES | Υ | X | TOLERANCE (±) |
|--------|------|-----|---------------|
| SMALL | 9.0 | 5.4 | 0.5 |
| MEDIUM | 10.0 | 5.4 | 0.5 |
| LARGE | 10.0 | 5.4 | 0.5 |
| XL | 10.0 | 5.4 | 0.5 |

2.2.2. Short Pants

2.2.2.1. The basic material shall be made of 100% Nylon woven, Black and shall conform to the following requirements:

| Type of Weave | - | - | - | Plain with Ripstop Design |
|---|------------------|-----|---------|-------------------------------|
| Yarn Size, Denier Warp Filling | (Fine) - - | - | - | 60 (minimum) 110 (minimum) |
| Yarn Size, Denier | (Cours | e) | | |
| Warp | - | - | - | 200 (minimum) |
| Filling | - | - | - | 230 (minimum) |
| Thickness, mm | _ | _ | - | 0.20 - 0.25 |
| Weight, g/m2 | - | - | | 100 (maximum) |
| Tensile Strength, k | (g | | | , |
| Warp | _ | | - | 40 (minimum) |
| Filling | - | - | - | 20 (minimum) |
| Colorfastness Laundering, rating Perspiration, rating | | Gra | ade 4 (| |
| Color Quality (Colo (Spectrophotome | | | - | - 1.5 (maximum) |

2.2.2.2. Elastic Band – The elastic band for waistband shall be at least 3.5 cm wide. It shall have a maximum elongation of 3% after subjecting it to 100 stretches to a distance equal to its length at the rate of 4 stretches per minute and shall conform to the following requirements.

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Number of Strands- -

28 (minimum)

Number of ply

Warp - -

2 (minimum)

Filling-- -

1 (minimum)

Breaking Strength, kg

Per strand -

1.2 (minimum)

2.2.2.3. Draw Cord - The draw cord shall be made of braided polyester or nylon measuring 0.40 cm (minimum) in diameter, Black, with plastic reinforcement tips and shall conform to the length requirements prescribed in Annex A.

- 2.2.2.4. Thread The thread to be used for all sewing and stitching operations of the short pants shall be polyester of the same color shade as the basic material, 2 ply (minimum), 120 denier (minimum) with a minimum breaking strength of 1.0 kg.
- 2.2.2.5. ARMY Marking The "Army" marking shall be printed on the front left thigh part of the short pants using gray reflective rubberized material by heat transfer process, Stencil font, Size 100 as shown in Figure 2 and 3.
- 2.2.2.6. Zipper The closure for the side pockets of the short pants shall be made of nylon zipper No. 3-4.

2.3. Construction

- 2.3.1. Cutting The Athletic Uniform shall be cut strictly in accordance with the design as illustrated in Figures 1,2 & 3.
 - 2.3.2. Collaret The collaret shall have a width of 1.0 1.5 cm.
- 2.3.3. Waistband The waistband for the Short Pants shall be provided with elastic band as specified in para 2.2.2.2.
- 2.3.4. Side Pockets The side pocket shall be cut from the material prescribed in para 2.2.2.1, and sewn at the both sides of the short pants as illustrated in Figure 3. The finished side pocket shall have an opening of 14 ± 0.5 cm.
- 2.3.5. Draw Cord The draw cord shall be sewn on the center back portion of the waistband. There shall be two (2) outlets for both ends of the draw cord placed inside the front portion of waistband.
- 2.3.6. Side Slit The short pants shall be provided with side slit at the outer sides of both thighs with the measurements specified in Table 1. The construction is as shown in Figure 2 & 3.

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2.3.7. Bottom Hem – The bottom hem of the Short Pants shall have double rows of stitching.

2.3.8. Measurements as to different sizes of T-Shirt and Short Pants in centimeter (See Table 1 & 2).

2.4. Workmanship

- 2.4.1. Design The design of the finished athletic uniform shall be essentially the same as shown in Figures 1,2 & 3 and the official sample of the Philippine Army.
- 2.4.2. Finish The Athletic Uniform shall be clean, well-finished, well-pressed and free from any defect which may affect its appearance or serviceability. Overall workmanship shall be the best known to the trade. Poor quality of sewing or workmanship shall be sufficient ground for rejection of the finished article.
- 2.4.3. Contractor's Label with Washing Instruction The label shall consist of the following:

PHILIPPINE ARMY ATHLETIC UNIFORM Name of Contractor: Size:

WASHING INSTRUCTION

MACHINE WASHABLE / WASH WITH LIKE COLORS DO NOT BLEACH / TUMBLE DRY LOW / WARM IRON DO NOT IRON DESIGN / DO NOT DRY CLEAN

- 2.4.3.1. T- Shirt The contractor's label with washing instruction shall be printed on the inside back portion of the t-shirt, 2.5 ± 1.0 cm below the collaret seam using gray paint, Arial font, Size 12.
- 2.4.3.2. Short Pants The contractor's label with washing instruction shall be printed on the outside portion of the right side pocket, using gray paint, Arial font, Size 12

3. VERIFICATION

3.1. First Article Inspection – The two sets samples of the finished Athletic Uniform including materials and components submitted in para 2.1 shall be subjected to first article inspection by Philippine Army representative/agency. The samples shall be subjected to tests and examination to verify if the requirements in para 2.2 through 2.4 are satisfied with reference to the attached test parameters.

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3.2. Sampling

3.2.1. Samples of finished Athletic Uniform shall be taken at random during acceptance and shall be subjected to test evaluation at authorized agency/facility. Inprocess inspection shall be conducted when stipulated in the contract for the purpose of examination to determine compliance with the requirements of the specification and immediate correction on the overall workmanship can be conducted.

4. QUALITY ASSURANCE PROVISIONS

- 4.1. Responsibility for Inspection Unless otherwise specified in the contract or purchase order, the contractor is responsible for the performance of all inspection requirements as specified herein. The Government reserves the right to perform any of the inspections set forth in this document where such inspections are deemed necessary to assure supplies and services conform to prescribed requirements.
- 4.2. Responsibility for Compliance All items must meet all requirements of Sections 2 and 3. The absence of any inspection requirements in the document shall not relieve the contractor of the responsibility of assuring that all product or supplies submitted to the Government for acceptance comply with all requirements of the contract. Sampling in quality conformance does not authorize submission of known defective material, either indicated or actual, nor does it commit the Government to accept of defective material.
- 4.3 Samples The samples of the finished Athletic Uniform and materials shall be submitted for testing in accordance to the test procedure set forth by the Philippine Army to determine the extent of compliance with this specification insofar as quality of materials used is concerned. The Philippine Army representative shall determine the extent of compliance with the specification insofar as workmanship, style and finish are concerned.

5. PACKAGING AND PACKING

- 5.1 Packaging Each set of Athletic Uniform shall be placed in a transparent (cellophane) bag with markings printed legibly on one face at the center portion of the bag using black indelible ink. The contents of the bag marking shall be as follows:
 - PHILIPPINE ARMY ATHLETIC UNIFORM
 - Designed for Athletics

| Size, cm | S | M | L | XL | XXL | XXXL |
|-------------------|----|----|----|----|-----|------|
| Body Width (cm) | 46 | 48 | 50 | 53 | 56 | 60 |
| Waist Length (cm) | 29 | 30 | 32 | 34 | 36 | 38 |

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Washing Instruction

- Hand Wash
- Do not bleach
- Hang dry but do not expose to direct sunlight
- 5.2 Packing One hundred (100) pieces of the T-Shirt shall be packed in a corrugated carton. The top cover, when closed, shall be sealed with a binding tape and finally secured with nylon straps. The box shall be labeled as follows:

PHILIPPINE ARMY ATHLETIC UNIFORM

Name of Contractor:

QTY: 100 pieces

Color: SIZE:

6. MISCELLANEOUS

6.1 Any point not covered by this text shall be supplement and supported by the attached illustration as reference guide.

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MEASUREMENTS AS TO DIFFERENT SIZES IN CENTIMETERS

TABLE 1 (T-SHIRT)

| | | Small | Medium | Large | XL | XXL | XXXL | Tolerance |
|----|---------------------------|-------|--------|-------|------|------|------|-----------|
| AB | Body Width | 48 | 50 | 53 | 56 | 60 | 64 | +/- 2.0 |
| ВС | Body Length | 66 | 68 | 70 | 72 | 74 | 76 | +/- 2.0 |
| CD | Shoulder Sleeve Length | 22 | 23 | 24 | 25 | 25 | 26 | +/- 1.0 |
| DE | Sleeve Opening | 16 | 17 | 18 | 19 | 20 | 21 | +/- 1.0 |
| EF | Length of Sleeve | 10 | 11 | 12 | 13 | 14 | 15 | +/- 1.0 |
| FG | Neck Width | 11.5 | 12.5 | 13.5 | 14.5 | 15.5 | 16.5 | +/- 1.0 |
| GH | Neck Drop | 8.5 | 9 | 9.5 | 10 | 10.5 | 11 | +/- 0.5 |

TABLE 2 (SHORT PANTS)

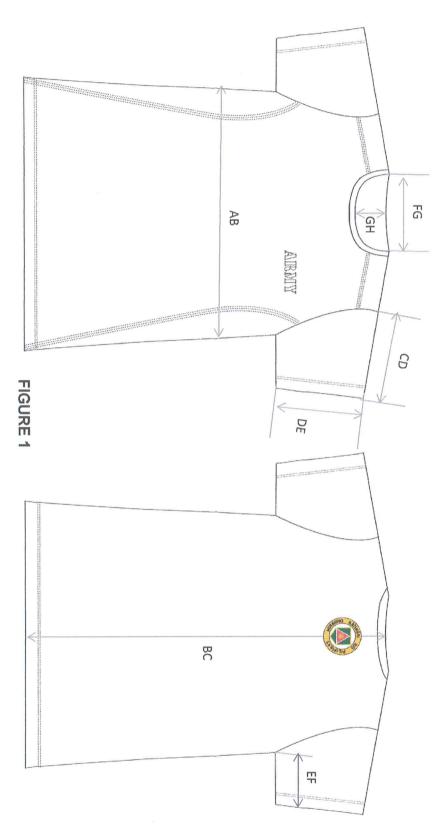
| | | Small | Medium | Large | XL | XXL | XXXL | Tolerance ± |
|----|--|-------|--------|-------|-----|-----|------|----------------|
| | Waistline (Unstretched) | 29 | 30 | 32 | 34 | 36 | 38 | Minimum |
| | Waistline (Stretched) | 50 | 52 | 54 | 56 | 58 | 60 | Minimum |
| AB | Length of Outseam | 38 | 40 | 41 | 43 | 45 | 47 | 1.0 |
| вс | Perpendicular Rise (Waistband To Crotch) | 22 | 23 | 24 | 25 | 26 | 27 | 1.0 |
| CD | Length Of Inseam | 16 | 17 | 18 | 19 | 20 | 21 | 1.0 |
| DE | Width Of Hip (Measured 15 Cm From Top Of Waistband) | 53 | 55 | 57 | 59 | 61 | 63 | 2.0 |
| EF | Bottom Width | 31 | 32 | 33 | 34 | 35 | 36 | 1_0 |
| FG | Bottom Hem | 2.5 | 2.5 | 2.5 | 2.5 | 2.5 | 2.5 | 0.2 |
| GH | Side Slit | 5 | 5 | 6 | 6 | 6 | 6 | 0_5 |
| НІ | Print Placement | 5 | 5 | 7 | 7 | 8 | 8 | 0_5 |
| | Length of Drawcord | 120 | 120 | 120 | 120 | 120 | 120 | Minimum |

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T-SHIRT



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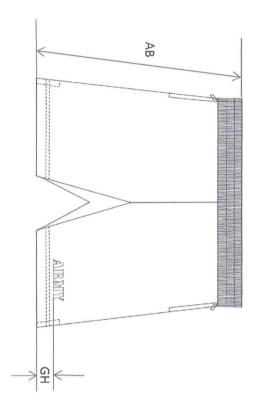
By 2028, a world class Army that is a source of national pride.

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PHILIPPINE ARMY ATHLETIC UNIFORM SHORT PANTS

FRONT VIEW

BACK VIEW



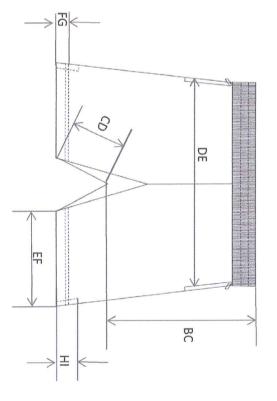


FIGURE 2

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By 2028, a world class Army that is a source of national pride.

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PHILIPPINE ARMY ATHLETIC UNIFORM

-SHORT PANTS

SIDE VIEW

Side Pocket (Inside)

Zipper

PHILIPPINE ARMY LOGO (OFFICIAL)

(Measurement in Centimeter)

Diameter Outside = 7.6 ± 0.2

FIGURE 3 TRAILES T MBONG Pentagon Width = 3.6 ± 0.1 STIPING STATE Red= Triangle
Black = Borderline of Circle &
Words "HUKBONG KATIHAN
NG PILIPINAS" (Baybayin Borderline = 0.1 Pentagon Length = 4.3 ± 0.1 Borderline = 0.2 in the Sun Colors of Triangle Gold = Sun, Stars, Circular Triangle = 2.8 ± 0.1 Green = Pentagon & Symbol White = Inside Circle & Outline Disk & Outline of Pentagon Diameter Inside = 5.1 ± 0.2

Side Slit

ARMY



Inspired font)

HEADQUARTERS PHILIPPINE ARMY

OFFICE OF THE ARMY CHIEF QUARTERMASTER

Fort Andres Bonifacio, Metro Manila

TEST PARAMETERS

PHILIPPINE ARMY ATHLETIC UNIFORM

| TECT DADAMETEDO | QM SPEC NR IC-21PAAU | Classification | | |
|----------------------------------|--|----------------|-------|--|
| TEST PARAMETERS | Amend 1 0 2 JUN 2022 | Major | Minor | |
| Materials | Annual Control of the | | | |
| T-Shirt (Front Part) | 85% ± 5 Polyester fabric and | | | |
| , | 15% ± 5 Spandex | X | | |
| Color | Two (2) tone gray | X | | |
| Thread Count/2.54 cm | | | | |
| Wales | 45 - 55 | | Х | |
| Courses | 80 - 90 | | Χ | |
| Thickness, mm | 0.50 - 0.54 | Х | | |
| Weight, g/m ² | 175 (maximum) | X | | |
| Type of Knit | Plain | Х | | |
| Absorbency, seconds (RDC method) | 2 (maximum) | | Χ | |
| Color Quality (Color Difference) | 1.5 (maximum) Spectrophotometric Method | X | | |
| Dimensional Change, % | ± 2% (max) | Х | | |
| Colorfastness | Change in Color Staining | | | |
| Laundering | Grade 4 (minimum) Grade 4 (minimum) | Х | | |
| Perspiration | Grade 4 (minimum) Grade 4 (minimum) | Х | | |
| T-Shirt (Back Part) | 85% ± 5 Polyester fabric and | Х | | |
| | 15% ± 5 Spandex | | | |
| Color | Gray | Х | | |
| Thread Count/2.54 cm | 00.70 | | | |
| Wales | 60 - 70 | | X | |
| Courses | 110 - 120 | | X | |
| Thickness, mm | 0.38 - 0.42 | Х | | |
| Weight, g/m² | 145 (maximum) | X | | |
| Type of Knit | Plain | X | | |
| Absorbency, seconds (RDC method) | 2 (maximum) | | X | |
| Color Quality (Color Difference) | 1.5 (maximum) Spectrophotometric Method | X | | |
| Dimensional Change, % | ± 2% (max) | Х | | |
| Colorfastness | Change in Color Staining | | | |
| Laundering | Grade 4 (minimum) Grade 4 (minimum) | Х | | |
| Perspiration | Grade 4 (minimum) Grade 4 (minimum) | Х | | |
| Lettering | With "ARMY" Lettering | Х | | |
| Collaret | Shall be the same material as specified in para 2.2.1.1. | Х | | |
| Thread, Sewing | Polyester | | | |
| Color | Black | Х | | |
| No. of Ply | 2 ply (minimum) | | Χ | |
| Yarn Size, Denier | 120 (minimum) | | Χ | |
| Breaking Strength, kg | 1 (minimum) | Х | | |





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| TECT DADAMETEDO | QM SPEC NR IC-21PAAU | Classi | Classification | | |
|------------------------------------|--|---------|----------------|--|--|
| TEST PARAMETERS | Amend 1 0 2 JUN 2022 | Major | Mino | | |
| PA Logo | | | | | |
| Location | Shall be placed at the back of the T-Shirt | 6 ± X | | | |
| | 0.5 cm from the upper edge of the collar | | | | |
| Color and Type of material | using reflective material by heat transfe process | | | | |
| Design and Dimension | The design and dimension of the logo sha as illustrated in Figure 3 | I be x | | | |
| ARMY Marking | | | | | |
| Location and Distance | Shall be placed on the left breast part of the Shirt with the following distances: Y and | | | | |
| Color and Type of material | using gray reflective rubberized material heat transfer process | by x | | | |
| Type & Size of Lettering | Stencil font, Size 100 | | Х | | |
| Design | The design of the t-shirt shall be as illustrate the specification | ed in x | | | |
| Short Pants | 100% Nylon | X | | | |
| Color | Black | X | | | |
| Type of Weave | Plain with Ripstop Design | X | | | |
| Yarn Size, Denier (Fine) | | | | | |
| Warp | 60 (minimum) | | Х | | |
| Filling | 110 (minimum) | | X | | |
| Yarn Size, Denier (Course) | | | | | |
| Warp | 200 (minimum) | | Х | | |
| Filling | 230 (minimum) | | Χ | | |
| Thickness, mm | 0.20 - 0.25 | X | | | |
| Weight, g/m ² | 100 (maximum) | Х | | | |
| Tensile Strength, kg | | | | | |
| Warp | 40 (minimum) | | Х | | |
| Filling | 20 (minimum) | | Х | | |
| Colorfastness | Change in Color Staining | | | | |
| Laundering | Grade 4 (minimum) Grade 4 (minimum | n) x | | | |
| Perspiration | Grade 4 (minimum) Grade 4 (minimum | | - | | |
| Color Quality (Color Difference) | 1.5 (maximum) Spectrophotometric Metho | | | | |
| Elastic Band | | | | | |
| Width, cm | 3.5 (minimum) | | Х | | |
| Elongation, % | 3 (maximum) | Х | | | |
| No. of Strands | 28 (minimum) | X | | | |
| No. of Ply | | | | | |
| Warp | 2 (minimum) | | Χ | | |
| Filling | 1 (minimum) | | Χ | | |
| Breaking Strength ,kg (Per strand) | 1.2 (minimum) | | | | |
| Draw Cord | Braided polyester or nylon | X | | | |
| Diameter, cm | 0.40 (minimum) | X | | | |
| Color | Black | X | | | |
| Plastic Reinforcement Tips | With plastic reinforcement tips | Х | | | |





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| | QM SPEC NR IC-21PAAU | Classification | | |
|----------------------------|---|----------------|------|--|
| TEST PARAMETERS | Amend 1 0 2 JUN 2022 | Major | Mino | |
| Thread, Sewing | Polyester | | Х | |
| Color | Same color shade as the basic material | Х | | |
| No. of Ply | 2 ply (minimum) | | Х | |
| Yarn Size, Denier | 120 (minimum) | | Х | |
| Breaking Strength, kg | 1 (minimum) | Х | | |
| ARMY Marking | | | | |
| Location and Distance | Shall be printed on the front left part of the short pants | Х | | |
| Color and Type of material | using reflective material by heat transfer process | Х | | |
| Type & Size of Lettering | Stencil font, Size 100 | | Χ | |
| Zipper for side pockets | Nylon | | Х | |
| Size | 3 - 4 | Х | | |
| Design | The design of the short pants shall be as illustrated in Figures 2 and 3 | Х | | |
| Contractor's Label | With contractor's label | Х | | |
| T-Shirt | | | | |
| Location | Shall be printed inside back portion of the Athletic Uniform, 2.5 ± 0.5 cm below the collaret seam | Х | | |
| Type of Ink | Gray paint | | Х | |
| Type & Size of Lettering | Arial font, Size 12 | | Х | |
| Contents of Label | PHILIPPINE ARMY ATHLETIC UNIFORM Name of Contractor: . Size: | | | |
| | WASHING INSTRUCTION MACHINE WASHABLE / WASH WITH LIKE COLORS DO NOT BLEACH / TUMBLE DRY LOW / WARM IRON DO NOT IRON DESIGN / DO NOT DRY CLE AN | | Х | |
| Short Pants | | | | |
| Location | Shall be printed outside portion of the right side pocket | Х | | |
| Type of Ink | Gray paint | | X | |
| Type & Size of Lettering | Arial font, Size 12 | | X | |
| Contents of Label | PHILIPPINE ARMY ATHLETIC UNIFORM Name of Contractor: Size: WASHING INSTRUCTION | | × | |
| | MACHINE WASHABLE / WASH WITH LIKE COLORS DO NOT BLEACH / TUMBLE DRY LOW / WARM IRON DO NOT IRON DESIGN / DO NOT DRY CLEAN | | ^ | |
| Construction | | | | |
| Collaret | Shall have a width of 1.0 – 1.5 cm | Х | | |
| Waistband | shall be provided with elastic band as specified in para 2.2.2.2 | | X | |





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| | QM SPEC NR IC-21PAAU | Classification | | |
|--|--|----------------|-------|--|
| TEST PARAMETERS | Amend 1 0 2 JUN 2022 | Major | Minor | |
| Side Pockets of short pants | same as the basic material | Х | | |
| Location | sewn at the both sides of the short pants as illustrated in Figure 2 & 3 | Х | | |
| Draw Cord | Shall be sewn on the center back portion of the waistband | Х | | |
| | There shall be two (2) outlets for both ends of the draw cord placed inside the front portion of waistband | Х | | |
| Side Slit | Shall be provided with side slit at the outer sides of both thighs | Х | | |
| Bottom Hem | The bottom hem of the short pants shall have double rows of stitching. | | Х | |
| Size and Measurements, cm | Size: | | | |
| T-Shirt | | | | |
| Body Width | | Х | | |
| Body Length | | Х | | |
| Shoulder Sleeve Length | See page 8, Measurements as to Different | Х | | |
| Sleeve Opening | Sizes in Centimeters | Х | | |
| Sleeve Length | Table 1 (T-Shirt) | Х | | |
| Neck Width | | Х | | |
| Neck Drop | | Х | | |
| Width of Hem | 2.5 ± 0.2 | | Х | |
| Size and Measurements, cm | Size: | | | |
| Short Pants | | | | |
| Waistline (unstretched) | | Х | | |
| Waistline (stretched) | | Х | | |
| Length of Outseam | | Х | | |
| Perpendicular Rise (waistband to crotch) | See page 8, Measurements as to Different | х | | |
| Length of Inseam | Sizes in Centimeters | Х | | |
| Width of Hip (measured 15 cm from | Table 2 (Short Pants) | Х | | |
| top of waistband) | | | | |
| Bottom Width | | Х | | |
| Bottom Hem | | Х | | |
| Side Slit | | | X | |
| Print Placement | | | X | |
| Length of Drawcord | | Х | | |
| | TOTAL TEST POINTS | 75 | 34 | |

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