HEADQUARTERS PHILIPPINE ARMY OFFICE OF THE ARMY QUARTERMASTER

Fort Andres Bonifacio, Metro Manila

TEST PARAMETERS

PONCHO TENT, PHILARPAT JUL 0 3 2018

TEST PARAMETERS	QM SPEC NR IC-22PTP dtd 01 Nov 1991 with Amend 1 dtd 25 Sep 03, Amend 2 dtd 09 Aug 04 and Amend 3 dtd 20 Apr 2018 (Interim)	Classification of Defects	
		Major	Minor
Measurement, cm			
Width	145.35 - 160.65	Х	
Length	225.565 - 232.435	X	
MATERIALS			
Basic Material	Nylon	X	
Coating	The fabric shall be coated with polyurethane compound or Polyvinyl chloride on one side (reverse side)	Х	
	The coating on reverse side shall be dark green		X
Coating Thickness(reverse side)	30µm (microns) (minimum)	X	
	The PHILARPAT design face (front side) shall be coated with water repellant coating.	Х	
	The coated fabric (front side) is 100% water repellant and free from pinholes	Х	
Color	PHILARPAT	Х	
Color Quality, (Color Difference)	2.5 (maximum)		Х
Weight, g/m²	150 (maximum)	Х	
Type of Weave	Plain weave with Ripstop Design	Х	
Thread Count/2.54cm			
Warp	100 (minimum)		Х
Filling	70 (minimum)		Х
Thickness, mm (overall)	0.10 (minimum)		Х
Yarn Size, Denier, (Fine)			
Warp	70 (minimum)		Х
Filling	70 (minimum)		Х
Yarn Size, Denier (Coarse)			
Warp	150 (minimum)		Х
Filling	150 (minimum)		Х
Tensile Strength, kg/m			
Warp	900 (minimum)	Х	
Filling	900 (minimum)	Х	
Water Resistance			
Hydrostatic Pressure test	7,000mm H ₂ O pressure (minimum)	Х	
Impact Penetration Test	Zero (0) grams water	Х	
Rain Test	Zero (0) grams water	Х	
Eyelet	Brass	Х	
Finish	Black chemical finish		Х





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		Major	Minor
Grommets	Brass	Х	
Finish	Black chemical finish		Х
Inside Diameter, mm	8.0 ± 1		Х
No. of pieces	Eight (8)	Х	
Location	Shall be inserted in the four (4) corner hems of the		
	Poncho, one in each corner and one in each hem	X	
	equidistant from the corners		
Snap Fasteners	Shall consist of a socket and stud eyelet combination	X	
	Brass	X	
Finish	Bronze finish		X
Location	Shall be inserted in both long hems and shall be spaced		
	22.2 ± 0.2 cm apart starting 15.2 ± 0.2 cm from the		v
	centerline of the center grommets		Х
	When the Poncho is folded half in either way, the snap		
	fasteners shall correspond without gaping along the side	X	
	seams when fasteners are snapped together	^	
Draw Cords	Braided nylon		Х
21411 00140	Shall be tubular		X
	The ends shall be either tipped or resin coated		X
Diameter, mm	4 (minimum)		Х
Length, cm			
For Hood	117 ± 1	Х	
For Waist	170 ± 1	Х	
Reinforcement Materials & Hem	Same as the basic material	Х	
	The width shall be 3.2 ± 0.2cm sewn all along the entire hem of the Poncho tent		Х
	The width of hem shall be 3.5 ± 0.2cm		
Neck Seam Reinforcement	Same as the basic material	V	Х
(Neck Binding Strip)	Shall be strip cut in bias, 2.5cm to 3.0cm wide	X	Х
Finished width, cm	1.0 ± 0.2		X
Stitching	Double row stitched inside		
Construction	The hood facing shall consist of the left and right facing		Х
Make Hood	pieces of the basic fabric	Х	
	Stitching shall be thermo bonded with coated seal tape	Х	
	The width of the hood draw cord tunnel shall be 3.5 ±		
	0.2cm		Х
Make Waist Drawcord Tunnel	The waist tunnel shall be positioned inside front of		
	Poncho tent with center 37 - 39 cm from neck with ends		Х
	equidistant from the center line		
Dosian	Stitching shall be thermo bonded with coated seal tape	Х	
Design	The Poncho tent shall have sides that are hemmed and shall be equipped with snap fasteners as closure and		
	grommets for attaching tent pins. It shall have a hood	x	
	with drawcord for the closing and drawcord for waist		
	adjustment		





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		Major	Minor
"AFP" Marking	With "AFP" marking or any major service marking as stated in the contract as per preference of the end-user.	х	
Location	Printed at the center back side of the poncho, 5 ± 0.2 cm from the bottom		х
Dimension of letterings, cm			
Height	4.44		
Width	2.80 ± 0.1 cm		Х
Thickness	0.79		1
Distance between letterings	0.79		
Contractor's Label	With contractor's label	Х	
Contents	PONCHO TENT, PHILARPAT		
	QM SPEC NR IE - 22PTP with Amend 3		Х
	(Name of Contractor)		
Size of Label	Arial Font, size 20		Х
TOTAL TEST POINTS		32	28

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